

# RV Solar

## Typical RV Modifications For Off-Grid Living, Part 1

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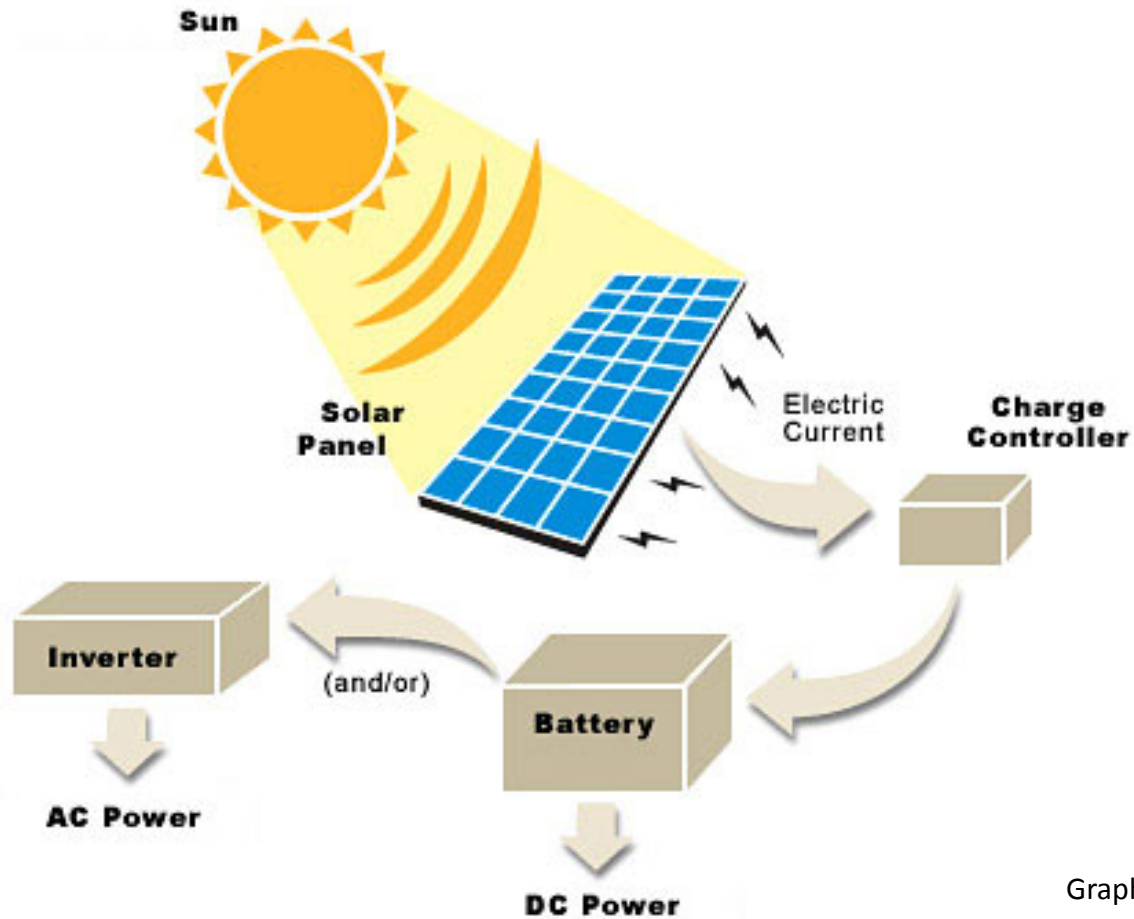
# Contents

- Basic concepts
- Solar Panels
- Charge controllers
- Wiring techniques
- Design considerations and how it all fits together

Note: this is the first of two presentations. This focuses on Solar. The next covers the rest of the technology, wiring and design issues to complete the RV upgrade for boondocking.

# RV Electrical System

## Very Simplified View with Solar



Graphic: Jerry Winegard

# The *DC* Side

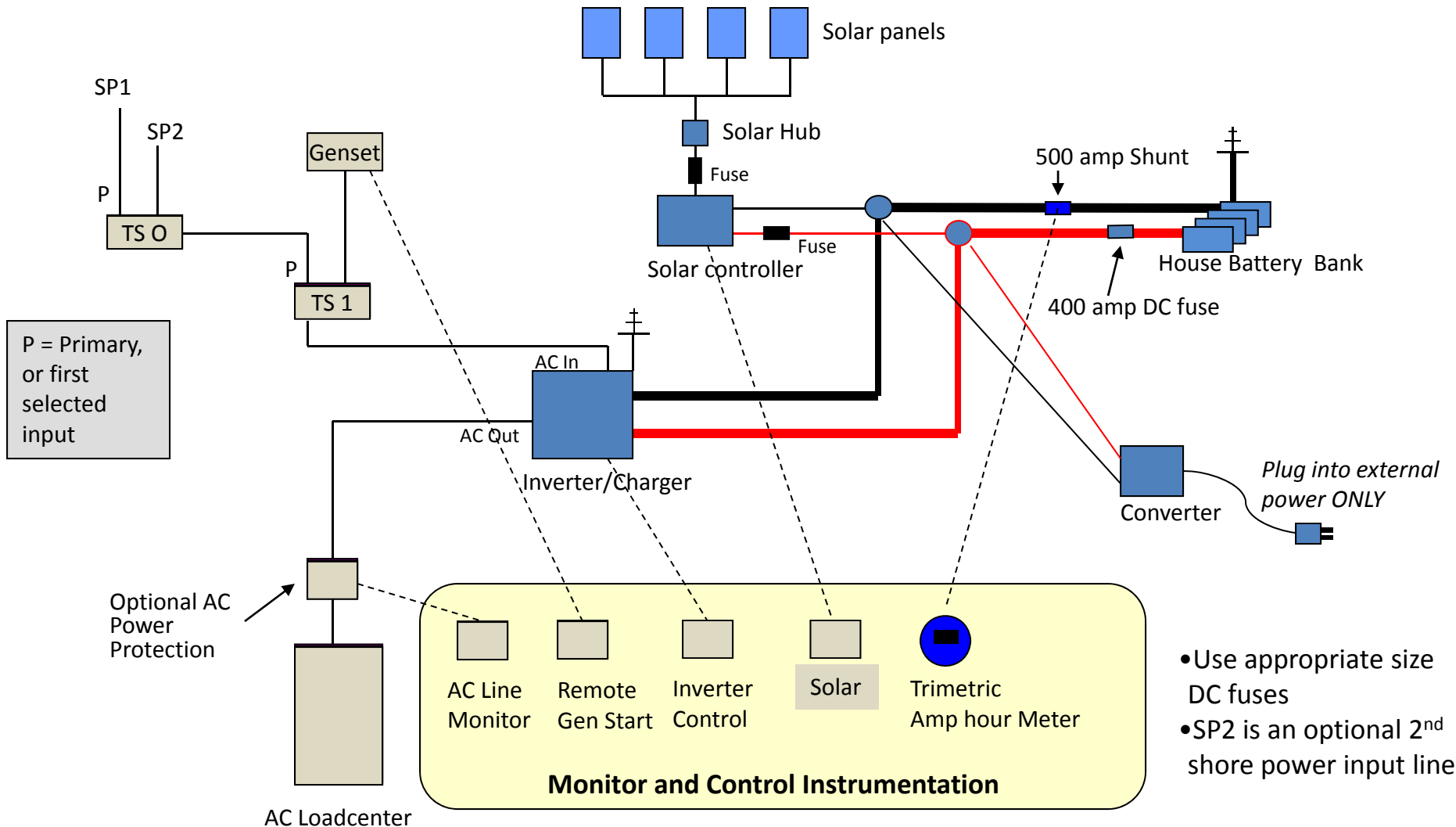
- Charging Sources
  - Solar, Wind, Grid-based Charger, Alternator
- Battery Bank
  - Stores the Power for later consumption
  - The bigger the better (budget, space, weight)
- Loads
  - DC loads directly off battery (or converter)
  - AC loads require “inversion” from DC to AC (inverter) when off grid

# Electrical *Stuff*

- AmpHours is how much current is delivered over time
- Amps=Watts/Volts
- Watts= $V \times A$  (or VA); watts is same for AC or DC
- 120 volt appliance: watts/10 = DC amps
- 120 volt appliance: AC amps x 10 = DC amps
- Solar panels:  $V_{mp}$  (volts max power),  $V_{oc}$  (Volts open circuit)
  
- If your TV uses 3 amps AC,  $3 \times 10 = 30$  amps DC per hour
  - If you watch TV for 1.5 hours then you used 45 amps DC from your battery bank

# RV Electrical System

## Inverter "Inline"

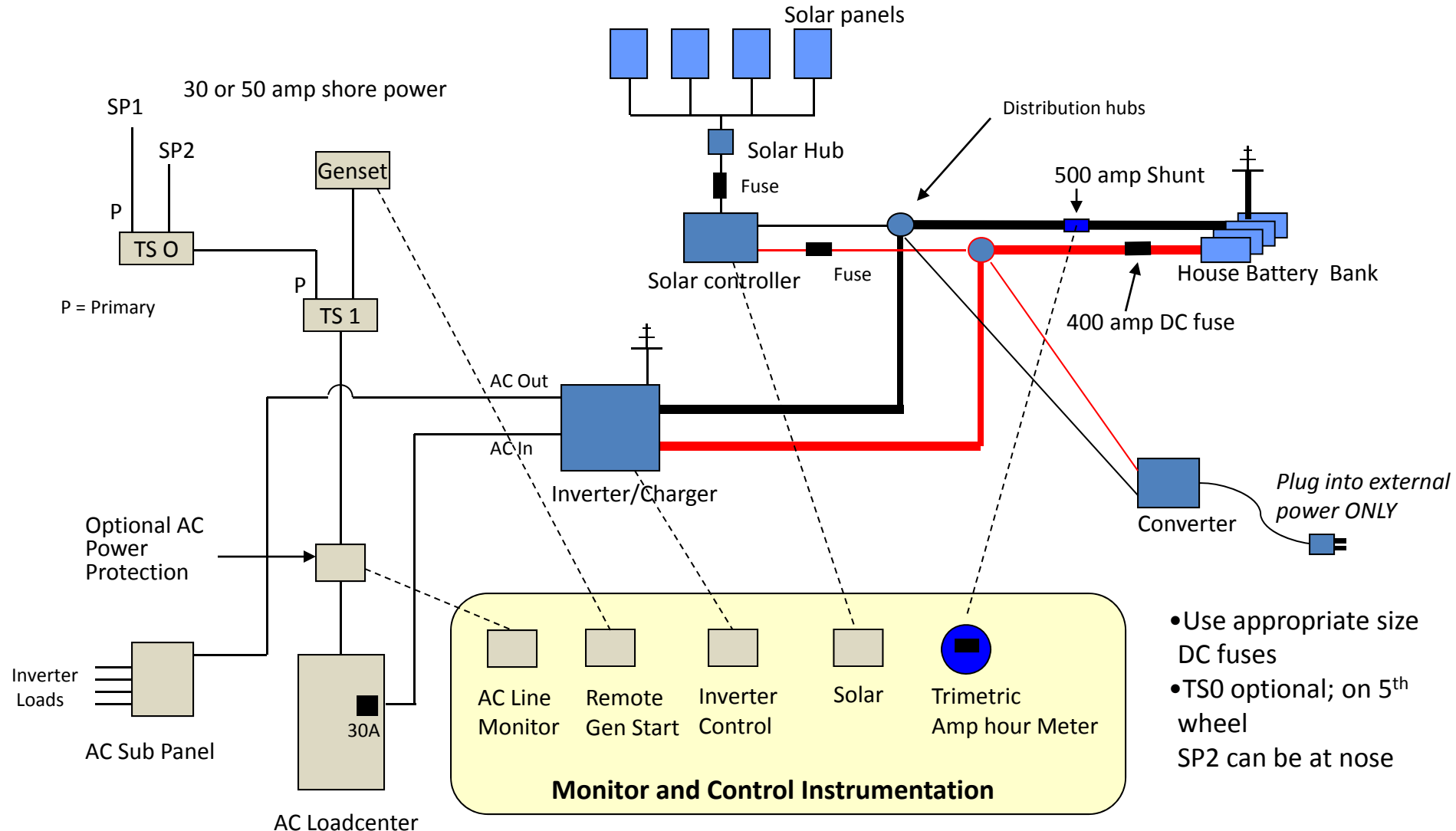


P = Primary, or first selected input

- Use appropriate size DC fuses
- SP2 is an optional 2<sup>nd</sup> shore power input line

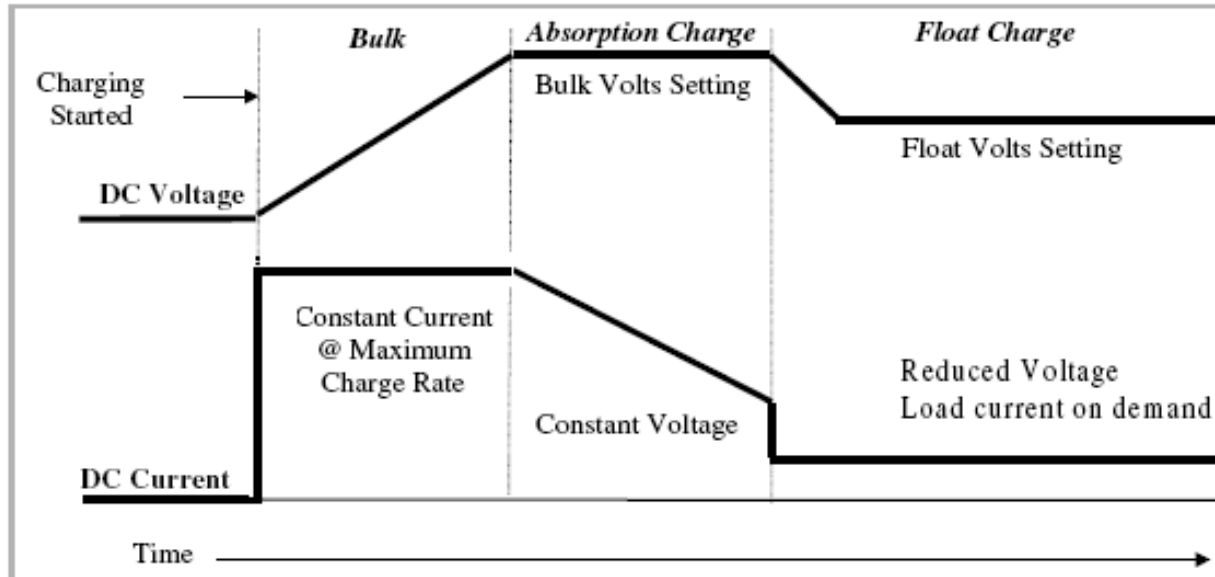
# RV Electrical System

## Inverter With Subpanel



- Use appropriate size DC fuses
- TSO optional; on 5<sup>th</sup> wheel
- SP2 can be at nose

# Three Stage Charging



- **Bulk:** Current supplied at constant (max) rate while voltage rises to setpoint; Often 14.2-14.6V; should be 14.8V for flooded cell
- **Absorption:** Voltage remains constant, while current is reduced as battery charges
- **Float:** After batteries reach charged state, voltage reduced and maintained. Usually 13.2-13.6V



# Solar Modules

- Types
  - Amorphous
  - Poly-Crystalline
  - Mono-Crystalline
- Typical panel is 36 cells connected in series
  - Produces about .48 volts/cell = about 17 volts
  - Vmp varies by panel type and manufacturer
  - AMSolar produces 44-cell panels = about 21.5 Vmp
  - Higher voltage panels work better with MPPT controllers

# Solar Modules

- Crystalline panels are more efficient than amorphous panels; they produce the same amount of power in about half the roof space
- Rated in watts, based on standard test conditions
- Crystalline panels cost more per watt, but are better suited for RV use (usually)
- Crystalline panels have 20-25 year warranties.

# Solar Modules

- Not very efficient; 12% - 16% energy capture
  - 1 meter of panel produces 130 – 150 watts
  - Crystalline panels are in the 16% area
- In the “real world” you get about 80% of the rated output (air pollution, sun angle, heat)

# Solar Modules

## Output Issues

- Heat – cells are rated at 77°F
- Available light – 1000 watts/square meter rating
  - Real world is more like 800-900 watts
  - Angle of the sun
- Shadows
- Wiring – MOST systems are under wired
- Figure on 5 hours of full sun when calculating output

# Solar Modules

## Output Example

- Kyocera KC130TM panel (with J-box, not MC)
  - 130 watts
  - 17.6 volts
  - 7.39 amps
  - About \$450
- Assume 4 panels on a typical installation (\$1800)
- $4 \times 130 \text{ watts} = 520 \text{ watts}$ ;  $4 \times 7.39 \text{ amps} = 29.56 \text{ amps}$
- $29.5 \text{ amps} \times 5 \text{ hrs sun} = 147 \text{ amp hours}$
- MPPT boost @ 10% =  $147 + 15 = 162 \text{ amp hours}$
- $162 - 20\% = 130 \text{ amp hours}$

# Solar Modules

## So, How Many Do You Need?

- **Must do an energy audit at start of design process**
  - Kill-a-watt meter
  - Appliance Electrical-plate calculation
  - Actual use with battery monitor
  - Category guidelines
- Typical users
  - Low end: under 75-100 amp hours
  - Mid: 100-130 amp hours
  - Energy hog: over 150 amp hours (we know people who use over 800)
- Most Rvers are in the Mid category
  - 400 amp hours of battery
  - 4x130 watt panels
- Battery Storage Estimate
  - One “rule of thumb” is bank size in amps is “about” as big as solar array size in watts.

# Solar Charge Controllers

- Types
  - Shunt, or ON/OFF controllers; not really used anymore
  - PWM (pulse width modulation); rapidly “pulses” the power on/off holding battery voltage constant
  - MPPT (maximum power point tracking); extracts “extra” power from the solar array by using excess voltage to increase charge current

# Solar Charge Controllers

## MPPT Characteristics

- Uses base PWM technology
- Boosts charge by 10-30%
  - Typically closer to 10% in practice
  - May see 30% or more depending on the solar module and environmental conditions (high  $V_{mp}$ , altitude, cool weather, discharged battery, sky clear, etc.)
- Works best in cooler conditions with low battery SOC
- Panel  $V_{mp}$  (voltage output) is critical;  $>17V_{mp}$
- There is no doubt that it works
- Costs 50-100+% more than most PWM controllers.  
Expect to spend *around* \$500 on controller and remote panel



# Solar Charge Controllers

## When to Use MPPT

- Always
  - If money is no object
  - On a limited roof-space install
  - If you have high  $V_{mp}$  panels
  - All panels are within .5 volts  $V_{mp}$  (ideally, identical panels)
- Maybe
  - With  $V_{mp}$  lower than 17 volts
- Recommendation is to design for MPPT controllers unless you are on a very tight budget

# Solar Charge Controllers

## What to Look For

- MPPT unless on budget
- Remote mount near batteries
- Remote panel is interesting and useful, especially with MPPT
- Always buy bigger than you need – future expansion
- Remote Temperature Sensor – required feature
- Input/output voltage
  - Some take in high voltage (up to 150 volts) and output 12-volt
- Charge stage set points user configurable – esp. Bulk Stage
- Wire input/output size (you *can* trim down wire size)

# Solar Charge Controllers

## Which One?

- Blue Sky
  - **3024iL**, MPPT, 40A/12V, 30A/24V, IPN-ProRemote, chainable, cumulative amphotours, \$345
  - **2512iX/2512i**, 25A/12V, use only iX (i has no temp sensor), ProRemote, chainable, cumulative amphotours, best for small systems, \$215
  - **6024HL**, MPPT, 60A 36V/48V input to 12V/24V output, no cumulative amphotour, use only if long distance runs – not typical on RVs,
  - **Solar Boost 2000E**, original model, 25A/12V, no remote location, limited features, do not use, \$235
  - **IPN-ProRemote**, \$200 w/shunt. Use instead of IPN-Remote (no cumulative amphotours)

# Solar Charge Controllers

## Which One?

- AM Solar – custom Heliotrope
  - **HPV-30DR**, MPPT, 30A/12V, dual output, setpoints configurable, no cumulative amhours, remote panel shows “boost”, good for use with up to 6 AMSolar panels, \$330, \$160 (remote panel)
  - **HPB-22B**, MPPT, 22A/12V, OK for small systems, no remote panel or cumulative amhours, setpoints configurable, moderately priced, good for 4 AMSolar panels
- Combiner box (CB) – 4 input, no fuses, \$50

# Solar Charge Controllers

## Which One?

- Outback FLEXMax – MPPT
  - **FLEXMax 60**, 60A, all output voltages, all input voltages up to 150V, user setpoints, RTS, etc. \$550
  - Best, most flexible controller available
  - **Mate** remote instrumentation, inverter and solar control, Cat5 wiring, \$270
  - **FLEXNet DC** provides complete DC monitoring, \$340
  - Hub-4, communications interconnect manager, \$175
- Combiner box – Flexware PV8
  - Circuit breakers (up to 8)
  - Must mount vertically or at most 3/12 pitch (15\*)
  - \$120
- Complete solution is very expensive (\$1400+), but best available (+VFX2812M inverter, \$2025)

# Solar Charge Controllers

## Which One?

- Xantrex (Trace) C-Series
  - C35/C40/C60 PWM, 12/24V output (48V on C60), RTS, CM-R Remote display, user setpoints
  - Best non-MPPT price/performance
  - C40, \$135; CM-R50 remote, \$105

# Solar Charge Controller/Panel Design Considerations

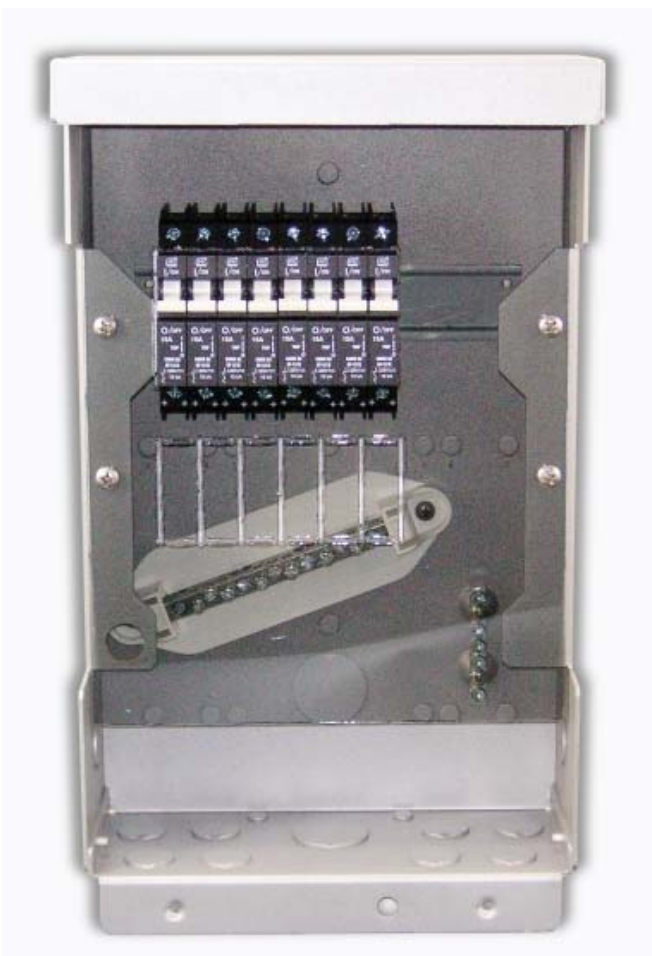
- Best if all panels are the same, especially with MPPT
- Consider not tilting panels (use MPPT and more capacity to compensate)
- Consider J-box panels instead of MC connectors (ease of installation/cost)
- Panels **MUST** be located so they are never shaded – look at AM Solar panels, which are narrower
- Use higher voltage panels if needed for distance
- If using MPPT ensure  $V_{mp}$  of at least 17V
- Buy more controller capacity than needed; MPPT unless on budget
- Use remote display

# Solar Charge Controller/Panel Installation Considerations

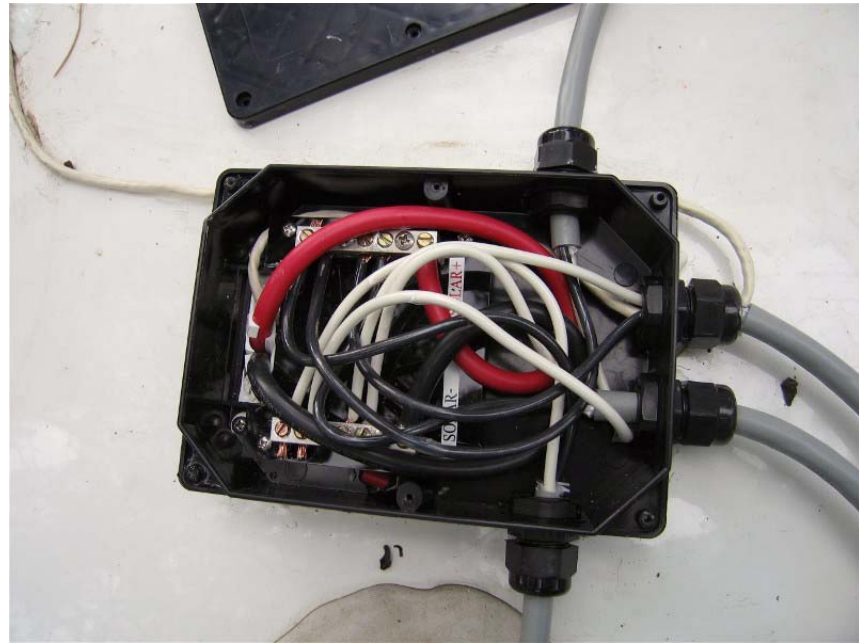
- AM Solar has best panel mounting system – worth the \$60; or build own out of aluminum
- If roof is solid use VHB Tape or 3M Fast Cure 5200 Marine adhesive
- Stainless 1” #10 or #12 screws – only need 1 per location – embed in caulk puddle
- Attach wiring to roof with puddles of caulk; when dry overcoat puddle with more caulk
- Roof wiring – #10 tray cable homerun to combiner box
- Combiner-to-controller use #4 welding wire; protect exposed wire on roof from UV
- Consider fusing individual panel runs at combiner input (debugging is easier)
- Use vent to run wire to basement area
- Put controller as close to battery bank as possible
- Use 14.8V as bulk charge for flooded cell batteries
- Use A/C (air conditioner) disconnect box for fusing IN/OUT of controller



# Combiner Box



Outback FLEXWave PV8 - \$120



AM Solar CB Combiner - \$50

# Inverters, Batteries and Wiring

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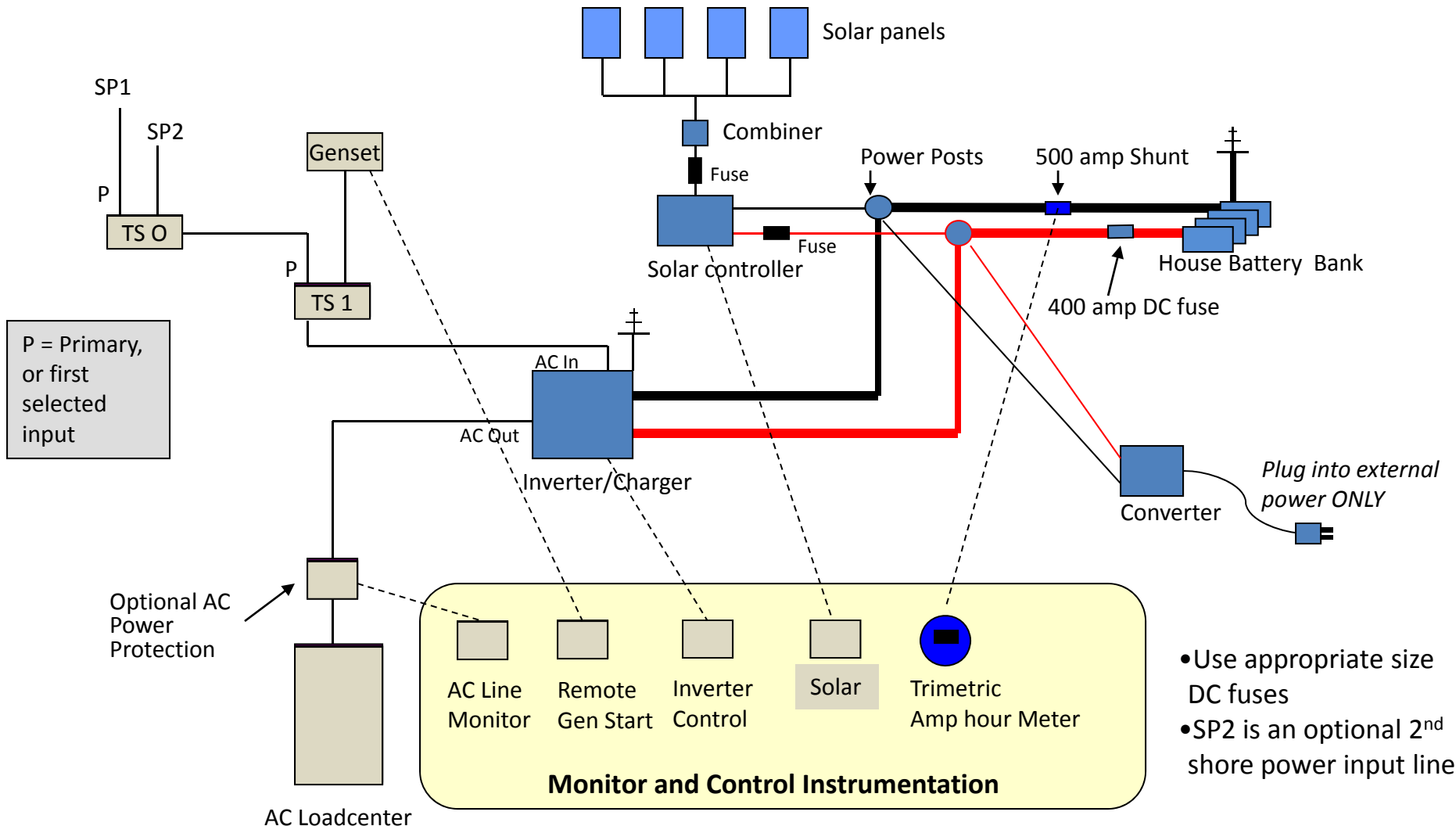
# Contents

- System Overview
- Inverters
- Batteries
- Wiring techniques
- Design considerations and how it all fits together

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# RV Electrical System

## Inverter "Inline"



# Wiring

- Solar panels to combiner
  - #10 tray cable; individual “home runs”
- Combiner to battery bank (via solar controller)
  - #4 welding wire
- Control wires: instrumentation-to-sensors
  - Generally telephone cable or cat5
- DC cables between inverter and battery bank
  - 2/0 or 4/0 welding cable; treated lugs; adhesive heat shrink
- AC wiring between inverter and AC loadcenter
  - #6 conventional AC wire for 50A, #10 for 30A; use AC wiring techniques; tape wire nuts to wires (vibration)

# Inverters

- Inverters are the “heart” of the system – most expensive single component (\$1100-2500 for advanced inverter/charger)
- “Modified Sine Wave” vs. Sine Wave
  - About 5% of items will not run on MSW
  - Small, occasional-use systems might get by with MSW
  - Spend the extra money for a good Sine Wave inverter if setting up a whole-house system
- What to look for
  - Sine wave
  - Size – in RVs 2000 watts is almost always enough; charger output may be reason to go larger
  - Inverter/charger, or separate components – in RVs inverter/charger is preferred
  - Battery charge section – bigger is better if using AGM batteries, esp. if generator charging
  - Charger control – set points changeable, charger on/off, auto “back off”
  - Transfer section – 30A or 50A; does design place the inverter “inline” or in a subpanel
  - Instrumentation/control – unified control, battery monitor
  - Stacking – generally not a factor in RVs
  - AGS – automatic generator start; can even start larger portables

# Inverters

## For the Truck

- First: evaluate use; long term camping, overnight, charger? Simple “point of use” or wired in?
- Generally need less than 2000 watts, and MSW is usually OK
- Want a remote switch – wire a reminder light or you will forget the inverter is on!
- I like the Xantrex Xpower line; reliable and cheap
- In inverter/chargers I like the Tripp Lite series, or a Xantrex (Heart) Freedom 458. But, there are others.
- If you buy a \$150 Sam’s Club “big inverter” (eg. 3000 watts) expect issues. You get what you pay for.....

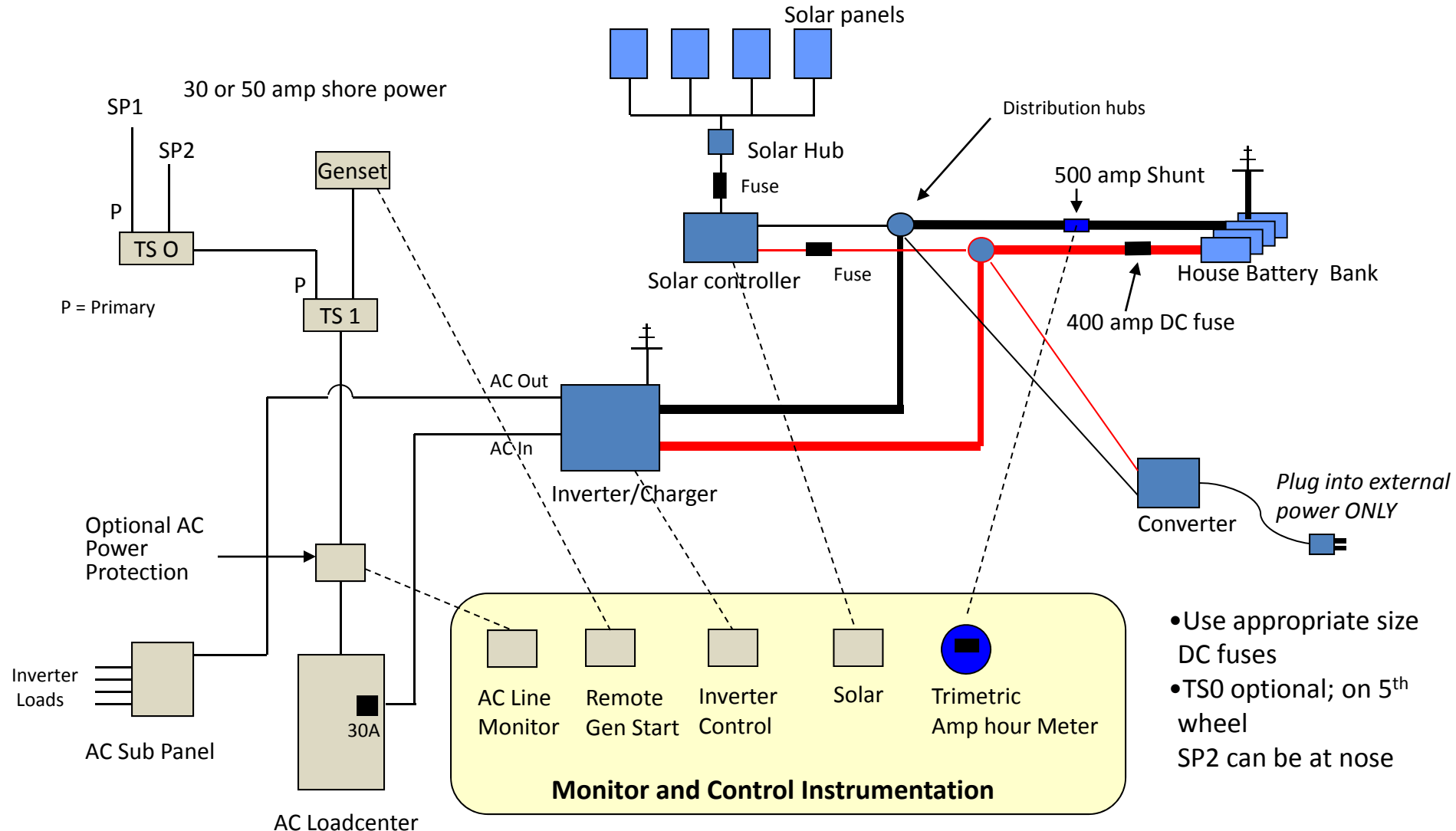
# Interfacing to the AC Loadcenter

- 30A or 50A electrical service drives the decision
- 30A – easy inline implementation
  - All inverters work inline with 30A (insert in shore power line anywhere)
- 50A – Several design choices, but not all inverters work
  - **Inline** if inverter has 50A transfer switch – Xantrex RS3000, RV Series
  - **Subpanel** – all inverters work; can use 30A inverter
  - **“Split panel”**; inverter inline with *one* leg of power; must rebalance the box loads
- **Only 2 “good” choices with a 50A system**
  - Inverter w/50A transfer switch
  - Subpanel



# RV Electrical System

## Inverter With Subpanel



# Instrumentation

- Cumulative amphotours into the battery bank (Link, Blue Sky IPN ProRemote, Trimetric, etc)
- Instant amphotour measure; power use *right now*
- Voltage
- AC line voltage/amperes
- Control Functions: Inverter off/on, charger off/on, Genset on/off
- Lots more monitor functions are typically available, but the above are critical

# Battery Types

- RV batteries are Lead-acid (vs. Lithium, NiCd, etc)
  - Flooded-cell (wet cell)
  - Sealed Flooded (maintenance free)
  - Gel (sealed)
  - AGM (sealed)
- Starting (SLI)
  - High starting current for short time
  - Thousands of low discharge cycles (10% discharge or less is typical)
  - Only capable of 30-50 deep cycles (50-80%)
- “Deep Cycle” (golf cart, L-16, etc.)
  - Thicker and heavier plates allow deeper discharge levels
  - Designed for “lots” of 50% or more discharges
  - Weigh much more than starting batteries

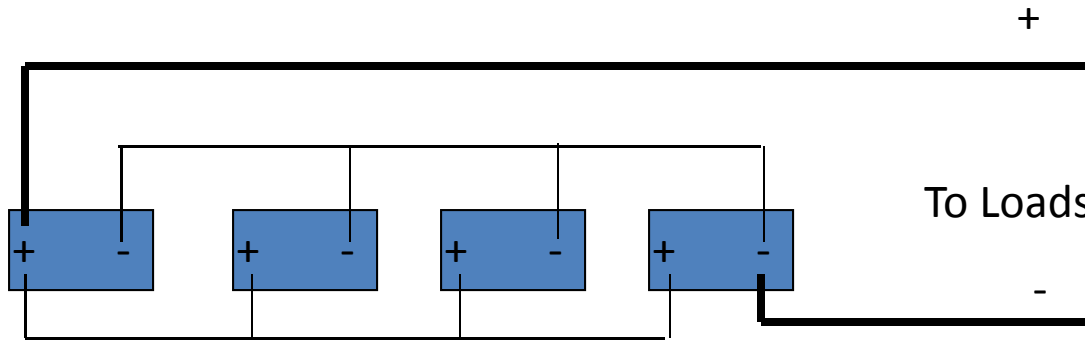
# Battery Characteristics

- Golf Cart
  - Last 3-5 years, sometimes as long as 8 years
  - Must be vented
  - Need to be monitored and “watered”
  - Charge at  $C/3$  or  $C/4$  (where  $C$  is the total Ah of the bank)
  - Cheap & readily available: \$65-125
- AGM
  - Last 4-7 years
  - Resist vibration better than golf cart
  - Do not outgas – can be placed anywhere
  - Zero maintenance - no attention at all (other than terminals)
  - Can be charged faster and at higher rate ( $C*4$ , or more)
  - Cost far more: 2-4 times as much

# Random Battery *Stuff*

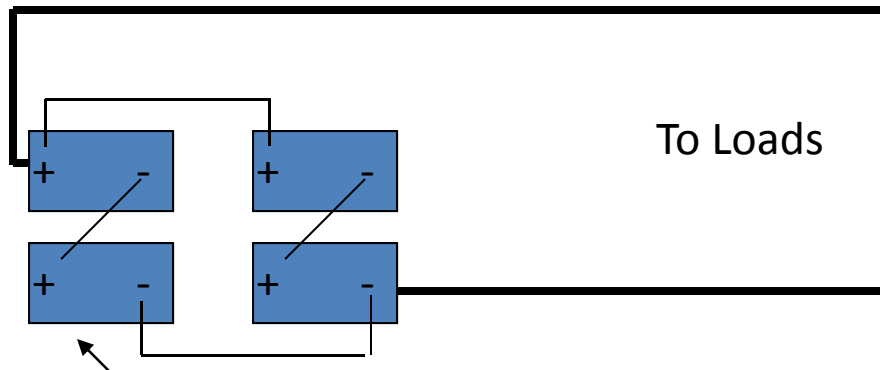
- Check flooded cells water level every month
- Charge only with solar when you can; easier on the batteries – no constant float
- Use proper size wires for interconnect; anti-oxidant, proper crimps, adhesive heat shrink
- Diagonal taps
- Catastrophe fuse – based on inverter size
- Equalize only if needed – AGMs not generally equalized
- No direct load attachments to battery; attach loads at power posts
- Always use temperature compensation for charging
- Design for a 25-30% depth of discharge (DOD)
- **You WANT a battery monitor that uses cumulative amhours**

# Battery Connections



## Parallel Hookup

- Voltage stays the same. Connect all + to each other, and all - to each other
- Amperage adds
- 4 – 12 volt 100 amp batteries would yield 400 amp hours at 12 volts
- Always take “load” wires from “opposite” sides to balance bank



2- 6-volt in series = 12-volts; Amp hours remain the same

## Series/Parallel Hookup

- In series, voltage adds. Connect + to -
- Amp hours stay the same
- Two sets of batteries in series are then joined in parallel to double amp hours.
- 4x 6-volt 210 amp batteries yield 420 amp hours at 12 volts.

# Wiring Techniques

- Coat wires with anti-oxidant before crimping
- Do not solder large lugs (arguable – my opinion); if you do, use Fusion lugs
- DO solder any brake controller connections, and you can solder any small wires
- With wire nuts, tape them to the wires after twisting on (vibration issues)
- Use adhesive heat shrink, color coded; use colored tape if no colored heat shrink
- Use welding wire for battery/inverter connections; never less than 2/0
- Power posts upstream of shunt for all load connections
- Always install a DC fuse center fed from power posts; convenience
- In trucks: **always** isolate interface to truck electrical with relays
- Use a ratchet crimper on small lugs – less than \$30 at auto stores; on large lugs hammer crimper will work IF used correctly
- Always use a catastrophe fuse near battery
- Battery cables: build to length, but leave slack (batteries change)
- If adding a subpanel for inverter circuits make sure to keep neutral and ground wires separate – NO BONDING

# Sample System

## High End

- Outback VFX2812M sine wave inverter with subpanel
- Outback FlexMax60 PV charge controller (MPPT)
- Outback Mate Monitor
- FLEXNet DC provides complete DC monitoring
- Flexware PV8 combiner
- 6 Kyocera KC130 solar panels (with J-boxes) or other high  $V_{mp}$  panels of appropriate size
- 8 – LifeLine GPL-4C 6 volt AGM batteries (880 Ah rating)



# Sample System

## Economy System

- Heart (Xantrex) 458 Modified Sine Wave Inverter 2000 watt/30 amp pass thru.
- Trace C40 charge controller. PWM controller, not an MPPT.
- Link 1000 Monitor. Has cumulative amp hours.
- 3 - Kyocera KC-130 Solar Panels. Best price/size/performance tradeoff. You can add three more panels with the C40 controller.
- 4 – Sam’s Club 6 volt Golf Cart batteries (410 Ah rating).

# The Phased Approach

## You Don't *Have* to Do It All At Once

- First: **You MUST design and understand the entire system**
- Batteries
  - Upgrade your bank, new battery box, interconnects, relocate, revise house wiring
  - AGM or flooded cell?
- Battery Monitor
  - Trimetric or equivalent
  - Installing shunt has implications on wire organization
- Charging
  - Generator, Alternator, converter upgrade
- Inverter/Charger
  - Could start with “point of use” small inverter
  - Later add whole-house inverter
  - AC electrical system modification/implications
- Solar/Wind
  - Tax credits encourage adding; no cap on amount – 30% CREDIT on panels, labor and wiring

# Parts Sources

- Power Posts, Blue Sea distribution centers, other marine components:  
<http://dogbytecomputer.com>
- Lugs, adhesive heat shrink, hammer crimpers, DC fuses/breakers, Trimetric, Iota transfer switches, fuse blocks, distribution blocks, battery post connectors/extenders, Anderson connectors, misc. components: <http://solarseller.com/>
- Battery isolators/combiners, Solid state relays:  
<http://www.hellroaring.com/>